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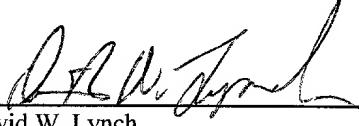
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A MOUNTING INTERFACE FOR A SPINDLE MOTOR

BACKGROUND OF THE INVENTION

1. Field of the Invention.

This invention relates in general to a spindle motors for disk drives, and more
5 particularly to a mounting interface for a spindle motor.

2. Description of Related Art.

Disk drive data storage devices are a popular medium for storing digital data.
Disk drive data storage devices typically include at least one rotating disk, wherein
digital data are written to and read from a thin layer of magnetizable material on the
10 surface of the rotating disks. Write and read operations are performed through a
transducer which is carried in a slider body. The slider and transducer are sometimes
collectively referred to as a head, and typically a single head is associated with each disk
surface. The heads are selectively moved under the control of electronic circuitry to any
one of a plurality of circular, concentric data tracks on the disk surface by an actuator
15 device. Each slider body includes a self-acting hydrodynamic air bearing surface. As
the disk rotates, the disk drags air beneath the air bearing surface, which develops a
lifting force that causes the slider to lift and fly several micro-inches above the disk
surface.

In the current generation of disk drive products, the most commonly used type of
20 actuator is a rotary moving coil actuator. The disks themselves are typically mounted in
a "stack" on the hub structure of a brushless DC spindle motor. The rotational speed of
the spindle motor is precisely controlled by motor drive circuitry which controls both

the timing and the power of commutation signals directed to the stator windings of the motor.

More recently, personal computers have become more popular and are commonly located within the work space of the system user. This has prompted an 5 increase in awareness of acoustic noise generated by the disk drives located within the personal computers. In certain markets, the amount of acoustic noise allowable in the work place is closely regulated. Accordingly, it has become common for system manufacturers to impose a "noise budget" on manufacturers of major system components, such as disk drives, which limits the amount of acoustic noise that such 10 components can contribute to the overall noise of the system.

One of the principal sources of noise in disk drive data storage devices is the spindle motor which drives the disks at a constant speed. Typical spindle motor speeds have been in the range of 3600 RPM. Current technology has increased spindle motor speeds to 4800 RPM, 7200 RPM and above. Analysis of various types of disk drives 15 has brought to light several different modes of acoustic noise generation which are attributable to the spindle motor and its control logic.

One mode of noise generation is sympathetic vibration of the disk drive housing in response to the rotating mass of the spindle motor. Another mode of acoustic noise generation is electromagnetic disturbances caused by the excitation of the stator mass 20 by the application and removal of the commutation pulses that are used to drive the motor and control its speed. The commutation pulses are time, polarization-selected DC current pulses which are directed to sequentially selected stator windings. The rapid rise and fall times of these pulses act as a striking force and set up sympathetic vibrations in the stator structure.

Prior art attempts to reduce or eliminate noise include controlling the resonant frequency and damping vibrations. For example, in U.S. Pat. No. 5,376,850, acoustic noise is reduced by uncoupling the stator from hard contact with the stationary portion of the shaft. A plurality of O-rings interposed radially between the stator and the shaft of the spindle motor. Also, a non-metallic washer is positioned at one end of the shaft and an axial O-ring is positioned at the other end of the shaft.

Other attempts have been directed at shifting resonant frequencies. For example, in U.S. Pat. No. 5,625,511, the spindle motor shaft is formed with stepped surfaces to reduce disk drive acoustic noise by tuning the torsional frequency of the spindle motor shaft away from the driving frequency of the motor.

The above prior art is directed to solving the problems originating from only one type of vibration mode. However, other types of vibration modes may cause undesirable drive dynamics, e.g., track misregistration and vibro-acoustic disturbances. Elastic vibration of the mount flange and/or the baseplate in a disk drive can cause these types of undesirable drive dynamics.

Yet another problem involves the mounting of the spindle motor and the drive baseplate. Often there are deformities on the baseplate or the motor mount that can affect the stability of the baseplate/mount, which can thereby also contribute to undesirable drive dynamics.

It can be seen that there is a need for a method and apparatus that allows the optimization of the drive dynamics.

It can also be seen that there is a need for a mounting interface between the baseplate and the motor mount that stabilizes the baseplate/mount.

It can also be seen that there is a need for a method and apparatus for dissipating distortion energy emanating from the vibration modes for the disk drive motor.

SUMMARY OF THE INVENTION

To overcome the limitations in the prior art described above, and to overcome other limitations that will become apparent upon reading and understanding the present specification, the present invention discloses a mounting interface for a spindle motor.

5 The present invention solves the above-described problems by providing a method and apparatus that allows the optimization of the spindle dynamics. The mounting interface is disposed between the baseplate and the motor mount and stabilizes the baseplate/mount.

A system in accordance with the principles of the present invention includes a
10 mounting interface for providing a steadfast relationship between a motor and a baseplate, wherein the mounting interface includes at least three surface points forming a single plane acting as a common boundary between the motor and the baseplate..

Other embodiments of a system in accordance with the principles of the invention may include alternative or optional additional aspects. One such aspect of the
15 present invention is that the at least three surface points further includes pads.

Another aspect of the present invention is that the at least three surface points are coupled to the baseplate.

Another aspect of the present invention is that the motor includes a mount flange, wherein the at least three surface points are coupled to the mount flange.

20 Another aspect of the present invention is that the at least three surface points provide reduced contact area between the mount flange and the baseplate, the reduced contact area lowering the rigidity of the mount flange and the resonant frequencies.

Another aspect of the present invention is that the at least three surface points have a surface area, the surface area being chosen to reduce acoustical noise.

Another aspect of the present invention is that the at least three surface points are formed using a predetermined material, the predetermined material being chosen to reduce acoustical noise.

Another aspect of the present invention is that a damping ring is provided for
5 dissipating distortion energy between the motor, baseplate and/or mount flange.

These and various other advantages and features of novelty which characterize the invention are pointed out with particularity in the claims annexed hereto and form a part hereof. However, for a better understanding of the invention, its advantages, and the objects obtained by its use, reference should be made to the drawings which form a further
10 part hereof, and to accompanying descriptive matter, in which there are illustrated and described specific examples of an apparatus in accordance with the invention.

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BRIEF DESCRIPTION OF THE DRAWINGS

Referring now to the drawings in which like reference numbers represent corresponding parts throughout:

Fig. 1 shows a schematic diagram of a data storage system suitable for practicing
5 the present invention;

Fig. 2 shows top view of system of Fig. 1;

Fig. 3 illustrates the spindle motor sitting in the baseplate;

Fig. 4 a mount flange according to the prior art;

Fig. 5 illustrates a mount flange that includes the mounting interface according
10 to the present invention;

Fig. 6 illustrates a view looking down at a portion the baseplate having a
mounting interface according to the present invention;

Fig. 7 illustrates one embodiment of the mounting interface wherein the
mounting interface includes a mount pad formed integral with the baseplate;

15 Fig. 8 illustrates an alternative embodiment of the mounting interface wherein
the mounting interface includes a mount pad formed integral with the baseplate;

Fig. 9 illustrates a damping ring coupled to the mount flange according to the
present invention;

Fig. 10 illustrates a second embodiment of a damping ring coupled to a mount
20 flange according to the present invention;

Fig. 11 illustrates a third embodiment of a damping ring coupled to the baseplate
according to the present invention;

Fig. 12 illustrates a fourth embodiment of a damping ring coupled to the
baseplate according to the present invention;

Fig. 13 illustrates a fifth embodiment of a damping ring coupled to the mount flange according to the present invention; and

Fig. 14 illustrates a sixth embodiment of a damping ring coupled to the baseplate according to the present invention.

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DETAILED DESCRIPTION OF THE INVENTION

In the following description of the exemplary embodiment, reference is made to the accompanying drawings which form a part hereof, and in which is shown by way of illustration the specific embodiment in which the invention may be practiced. It is to be
5 understood that other embodiments may be utilized as structural changes may be made without departing from the scope of the present invention.

The present invention provides a mounting interface between a disk drive spindle motor and the drive baseplate which enables optimization of spindle dynamics. This is achieved by providing a means to shift resonant frequencies to a desired location
10 and by providing a more repeatable boundary condition for the spindle motor. A damping ring may be used for dissipating distortion energy between the motor, baseplate and/or mount flange.

Fig. 1 shows a schematic diagram of a data storage system 10 suitable for practicing the present invention. System 10 includes a plurality of magnetic recording
15 disks 12. Each disk has a plurality of concentric data tracks. Disks 12 are mounted on a spindle motor shaft 14 which is connected to a spindle motor 16. Motor 16 is mounted to a chassis 18. The disks 12, spindle 14, and motor 16 include a disk stack assembly
20.

A plurality of sliders 30 having read/write heads are positioned over the disks 12
20 such that each surface of the disks 12 has a corresponding slider 30. Each slider 30 is attached to one of the plurality of suspensions 32 which in turn are attached to a plurality of actuator arms 34. Arms 34 are connected to a rotary actuator 36. Alternatively, the arms 34 may be an integral part of a rotary actuator comb. Actuator
36 moves the heads in a radial direction across disks 12. Actuator 36 typically includes
25 a rotating member 38 mounted to a rotating bearing 40, a motor winding 42 and motor

20 25 30 35 40 45 50 55 60

magnets 44. Actuator 36 is also mounted to chassis 18. Although a rotary actuator is shown in the preferred embodiment, a linear actuator could also be used. The sliders 30, suspensions 32, arms 34, and actuator 36 include an actuator assembly 46. The disk stack assembly 20 and the actuator assembly 46 are sealed in an enclosure 48 (shown by 5 dashed line) which provides protection from particulate contamination.

A controller unit 50 provides overall control to system 10. Controller unit 50 typically contains a central a processing unit (CPU), memory unit and other digital circuitry. Controller 50 is connected to an actuator control/drive unit 56 which in turn is connected to actuator 36. This allows controller 50 to control the movement of sliders 10 30 over disks 12. The controller 50 is connected to a read/write channel 58 which in turn is connected to the heads of the sliders 30. This allows controller 50 to send and receive data from the disks 12. Controller 50 is connected to a spindle control/drive unit 60 which in turn is connected to spindle motor 16. This allows controller 50 to control the rotation of disks 12. A host system 70, which is typically a computer 15 system, is connected to the controller unit 50. System 70 may send digital data to controller 50 to be stored on disks 12, or may request that digital data be read from disks 12 and sent to the system 70. The basic operation of DASD units is well known in the art and is described in more detail in Magnetic Recording Handbook, C. Dennis Mee and Eric D. Daniel, McGraw Hill Book Company, 1990.

20 Fig. 2 shows a top view of system 10. A loading ramp member 80 is located at the edge of the disk stack assembly 20. Member 80 automatically unloads the sliders 30 from the disks 12 as actuator 36 moves the sliders 30 to the outer disk position. To unload a slider or head means to move it a vertical distance away from its corresponding disk surface. The ramp 80 is optional. Alternatively, the sliders 30 may be placed 25 permanently in the loaded position between the disks.

Fig. 3 illustrates the spindle motor sitting in the baseplate 300. In Fig. 3, the motor 310 includes a mount flange 312 for interfacing with the baseplate 320. A mounting interface 330 is provided between the baseplate 320 and the motor mount flange 312 for stabilizing the baseplate/mount. As shown in Fig. 3, the mounting interface 330 includes mount pads 332 that are coupled or made integral with the mount flange 312. Those skilled in the art will recognize that the mounting interface 330 may instead be coupled or made integral with the baseplate 320. Hereinafter, the term "coupled" as used with respect to the mounting interface 330 to the mount flange 312 or to the baseplate 320 will be understood to refer generically to both a joining together of the mount interface 330 to the mount flange 312 or to the baseplate 320, or to the mounting interface 330 being formed as a constituent portion of the baseplate 320 or mount flange 312.

Geometrically, three points define a plane. In the case of the mount interface 330, any surface off of the plane, i.e., due to manufacturing tolerances, will result in a variation of the interface condition which could affect the dynamic performance of the spindle. The mounting interface 330 therefore provides a stable mount between the mount flange 312 and the baseplate 320. Further, although the mounting interface 330 in Fig. 3 is illustrated as being a pad 332, those skilled in the art will recognize from the above discussion that the mounting interface 330 may include any structure providing three surface points defining a plane.

Fig. 4 illustrates a mount flange 400 according to the prior art. The mount flange 400 of Fig. 4 engages the baseplate so that the mount flange 400 contacts the baseplate over a 360 degree annular surface. Thus, any contaminant bump or flatness problem on the baseplate or motor mount flange 400 surface affects the interface

20 15 10 5 0

condition at the mount surface 410 when a mount flange 400 contacts the surface area of the baseplate.

Fig. 5 illustrates a mount flange 500 that includes the mounting interface 510 according to the present invention. As illustrated in Fig. 5, the mounting interface 510 5 includes three mount pads 512, 514, 516 that provide the interface to the drive baseplate. The reduced interface contact area provided by the three pads 512, 514, 516 changes the spindle motor boundary conditions to lower the dynamic rigidity of the mount flange 500. This results in lower resonant frequencies for troublesome vibration modes. By shifting the resonant frequency in this manner, interaction between resonant 10 frequency and excitation frequency of the motor can be avoided to improve acoustics and track follow performance. The three mount pads 512, 514, 516 provide a frequency reduction of approximately 80 Hz. However, those skilled in the art will recognize that the invention is not meant to be limited to the particular embodiment shown in Fig. 5, but that the size of the mount pads 512, 514, 516 and the material selected for the mount 15 pads 512, 514, 516 are parameters that allow optimization of the desired frequency shift.

In addition, the three mount pads 512, 514, 516 provide a more consistent mount interface. As discussed above, any contaminant bump or flatness problem on the baseplate or motor mount surface affects the interface condition when a mount flange 500 contacts the baseplate over a large surface area 410. For example, the spindle 20 design 400 shown in Fig. 4 may contact the baseplate over a 360 degree annular surface. However, the three pads 512, 514, 516 of the mount flange 500 shown in Fig. 5 significantly reduces the likelihood of this problem.

Fig. 6 illustrates a view looking down at a portion the baseplate 600 having a mounting interface 602 according to the present invention. In Fig. 6, the baseplate 600 has an angular ring 610 where the motor mount flange (not shown) may be seated. The mounting interface of Fig. 6 includes three pads 620, 622, 624 that are coupled or made integral with the baseplate 600. Again, the reduced interface contact area provided by the three pads 620, 622, 624 changes the spindle motor boundary conditions to lower the dynamic rigidity of the mount flange. This results in lower resonant frequencies for troublesome vibration modes. However, those skilled in the art will recognize that the mounting interface 602 may include any structure providing three points defining a plane as described above.

Fig. 7 illustrates one embodiment 700 of the mounting interface 710 wherein the mounting interface 710 includes a mount pad 720 formed integral with the baseplate 730. The baseplate 730 is cast according to a predetermined design specification, and then the pad 720 is formed by machining three surfaces 740, 742, 744 of the baseplate 700. The pad 720 is formed with a generally rectangular shape. However, those skilled in the art will recognize that the invention is not meant to be limited to the geometry illustrated in Fig. 7, but that other pad geometries are possible within the scope of the present invention.

Fig. 8 illustrates an alternative embodiment 800 of the mounting interface 810 wherein the mounting interface 810 includes a mount pad 812 formed integral with the baseplate 820. The baseplate 820 is cast according to a predetermined design specification, and then the pad 812 is formed by machining surfaces 830, 832, 834, 836 of the baseplate. In Fig. 8, the surface 836 adjacent the pad is also machined to form a pad having a curved surface 840. However, those skilled in the art will recognize that

the invention is not meant to be limited to the geometry illustrated in Fig. 8, but that other pad geometries are possible within the scope of the present invention.

In addition to providing a reduced surface area for lowering the resonant frequency associated with disk drive, a damping ring may be provided to dissipate 5 distortion energy. For certain troublesome vibration modes of the spindle motor, elastic deformation of the mount flange may occur that entails transverse bending of the mount flange between any two of the three pads. The damping ring acts as a constrained layer damper by being sandwiched between the baseplate and the motor mount flange. Accordingly, the amplitude of vibration will be reduced to cause lower acoustic output 10 of the disk drive. Figs. 9–14 illustrate different embodiments of the damping ring according to the present invention. However, those skilled in the art will recognize that the invention is not meant to be limited to these illustrated embodiments, but rather other damping ring embodiments are possible within the scope of the present invention.

Fig. 9 illustrates a damping ring 910 coupled to the mount flange 912 according 15 to the present invention. In Fig. 9, a partial cross-section of the mount flange 912 and the baseplate 914 are shown. The mount flange 912 is shown having a mount pad 920 according to the present invention. The damping ring 910 is provided to dissipate distortion energy caused by the vibration of the mount flange 912. The damping ring 910 includes a notch (not shown) wherein the mount pad 920 is disposed. Accordingly, 20 the damping ring 910 surrounds the mount pad 920 on three sides. An inner, vertical portion 930 of the damping ring 910 rests against the back of the mount pad 920. The damping ring 910 actually extends slightly below the plane of the bottom of the mount pad 920 so that the damping ring 910 contacts the baseplate 914 and is slightly compressed when the motor is installed. However, the damping ring 910 does not 25 reside between the mount pad 920 and the baseplate 914. Thus, the geometric location

and stability of the motor and mount flange 912 is not affected by the damping ring, i.e., there is still solid metal-to-metal contact between the motor/mount flange 912 and the baseplate 914. Those skilled in the art will recognize that the damping ring 910 may be formed in a single ring with cutouts for the mount pads 920.

5 Fig. 10 illustrates a second embodiment of a damping ring 1010 coupled to a mount flange 1012 according to the present invention. In Fig. 10, a partial cross-section of the mount flange 1012 and the baseplate 1014 are again shown with the mount flange 1012 having a mount pad 1020. The damping ring 1010 is provided to dissipate distortion energy caused by the vibration of the mount flange 1012. The
10 damping ring 1010 includes a notch (not shown) wherein the mount pad 1020 is disposed therebetween. Accordingly, the damping ring 1010 surrounds the mount pad 1020 on three sides. An inner, vertical portion 1030 of the damping ring 1010 rests against the back of the mount pad 102. In addition, an outer, vertical portion 1032 is provided for engaging with the side wall 1033 of the baseplate 1014. The outer, vertical
15 portion 1032 dissipates energy resulting from sheer distortion between the baseplate 1014 and the mount flange 1012. The outside diameter of the mount flange 1012 is recessed radially 1034 to allow room for the damping ring 1010, but the recessed portion 1034 does not extend into the region of the mount pads 1020. Thus, the mount pads 1020 still locate the motor in the horizontal (x-y) plane as well as vertical
20 direction. Preferably the damping ring 1010 is a relatively soft, elastomeric material, therefore it can be slightly compressed into the bore of the baseplate 1014 when installed. However, those skilled in the art will recognize that other types of soft or compressible may be used without departing from the scope of the present invention.

Fig. 11 illustrates a third embodiment of a damping ring 1110 coupled to the
25 baseplate 1114 according to the present invention. In Fig. 11, a partial cross-section of

the mount flange 1112 and the baseplate 1114 are shown. The mount flange 1112 is shown having a mount pad 1120. The damping ring 1110 is coupled to the baseplate 1114 to dissipate distortion energy caused by the vibration of the mount flange 1112 therewith. The damping ring 1110 includes a notch (not shown) wherein the mount pad 5 1120 is disposed. Accordingly, the damping ring 1110 surrounds the mount pad 1120 on three sides. An inner, vertical portion 1130 of the damping ring 1110 rests against the lip 1150 of the baseplate 1114.

Fig. 12 illustrates a fourth embodiment of a damping ring 1210 coupled to the baseplate 1214 according to the present invention. In Fig. 12, a partial cross-section of 10 the mount flange 1212 and the baseplate 1214 are shown. The mount flange 1212 is shown having a mount pad 1220. The damping ring 1210 is coupled to the baseplate 1214 to dissipate distortion energy caused by the vibration of the mount flange 1212 therewith. The damping ring 1210 includes a notch (not shown) wherein the mount pad 1220 is disposed and the damping ring 1210 surrounds the mount pad 1220 on three 15 sides. An outer, vertical portion 1232 of the damping ring 1210 rests against a face 1233 of the baseplate and a lateral portion 1236 extends over a top surface 1252 of the baseplate 1214. The outer, vertical portion 1232 dissipates energy resulting from sheer distortion between the baseplate 1214 and the mount flange 1212.

Fig. 13 illustrates a fifth embodiment of a damping ring 1310 coupled to the 20 mount flange 1312 according to the present invention. In Fig. 13, the damping ring 1310 includes an outer, vertical portion 1332 that rests against a face 1333 of the baseplate 1314 for dissipating energy resulting from sheer distortion between the baseplate 1314 and the mount flange 1312. At a position where the mount flange 1312 overhangs the baseplate 1314, the damping ring 1310 includes a seal 1370 for acting as

a barrier between the baseplate 1314 and the mount flange 1312 to prevent outside contamination from entering the disk enclosure.

Fig. 14 illustrates a sixth embodiment of a damping ring 1410 coupled to the baseplate 1414 according to the present invention. In Fig. 14, the damping ring 1410 includes an outer, vertical portion 1432 that rests against a face 1433 of the baseplate 1414 for dissipating energy resulting from sheer distortion between the baseplate 1414 and the mount flange 1412. At a position where the mount flange 1412 overhangs the baseplate 1414, the damping ring 1410 includes a seal 1470 for providing a seal between the baseplate 1414 and the mount flange 1412 to prevent outside contamination from entering the disk enclosure.

In summary, the present invention provides a mounting interface between the baseplate and the motor mount for stabilizing the baseplate/mount. The mounting interface includes mount pads that are coupled or made integral with the mount flange or the baseplate. The mounting interface provides a stable mount between the mount flange and the baseplate by providing three points defining a plane that is generally parallel to the plane of the mount flange and/or the baseplate. A damping ring may be used for dissipating distortion energy between the motor, baseplate and/or mount flange.

The foregoing description of the exemplary embodiment of the invention has been presented for the purposes of illustration and description. It is not intended to be exhaustive or to limit the invention to the precise form disclosed. Many modifications and variations are possible in light of the above teaching. It is intended that the scope of the invention be limited not with this detailed description, but rather by the claims appended hereto.

20 25 30 35 40 45 50 55 60 65 70 75 80

WHAT IS CLAIMED IS:

1 1. A mounting interface for providing a steadfast relationship between a
2 motor and a baseplate, the mounting interface comprising at least three surface points
3 forming a single plane acting as a common boundary between the motor and the
4 baseplate.

1 2. The mounting interface of claim 1 wherein the at least three surface
2 points further comprise pads.

1 3. The mounting interface of claim 1 wherein the at least three surface
2 points are coupled to the baseplate.

1 4. The mounting interface of claim 1 wherein the motor includes a mount
2 flange, wherein the at least three surface points are coupled to the mount flange.

1 5. The mounting interface of claim 1 wherein the motor includes a mount
2 flange and wherein the at least three surface points provide reduced contact area
3 between the mount flange and the baseplate, the reduced contact area lowering the
4 rigidity of the mount flange and the resonant frequencies.

1 6. The mounting interface of claim 1 wherein the at least three surface
2 points have a surface area, the surface area being chosen to reduce acoustical noise.

1 7. The mounting interface of claim 1 wherein the at least three surface
2 points are formed using a predetermined material, the predetermined material being
3 chosen to reduce acoustical noise.

1 8. The mounting interface of claim 1 wherein the at least three surface
2 points are positioned at predetermined radial angles therebetween, the predetermined
3 angles being chosen to reduce acoustical noise.

1 9. The mounting interface of claim 1 further comprising a damping ring
2 disposed on an inner side and between the at least three surface points for dissipating
3 distortion energy.

1 10. The mounting interface of claim 9 wherein the motor includes a mount
2 flange and wherein the damping ring is coupled to the mount flange.

1 11. The mounting interface of claim 10 wherein the damping ring further
2 comprises a vertical portion disposed on an outer surface of the at least three surface
3 points of the mounting interface, the vertical portion engaging with the baseplate to
4 dissipate energy resulting from sheer distortion between the baseplate and the at least
5 three surface points.

1 12. The mounting interface of claim 11 wherein the damping ring further
2 comprises a seal disposed on the vertical portion on an outer surface of the at least three
3 surface points of the mounting interface, the seal forming a barrier in a gap between the
4 mount flange and the baseplate.

1 13. The mounting interface of claim 9 wherein the damping ring is coupled
2 to the baseplate.

1 14. The mounting interface of claim 13 wherein the damping ring further
2 comprises a vertical portion disposed on an outer surface of the at least three surface
3 points of the mounting interface, the vertical portion engaging with the baseplate and
4 the at least three surface points to dissipate energy resulting from sheer distortion
5 between the baseplate and the at least three surface points.

1 15. The mounting interface of claim 14 wherein the damping ring further
2 comprises a seal disposed on the vertical portion on an outer surface of the at least three
3 surface points of the mounting interface, the seal forming a barrier in a gap between the
4 motor and the baseplate.

1 16. A data storage system, comprising:
2 a storage medium;
3 an actuator including a transducer disposed at a distal end of an actuator arm
4 an actuator motor, coupled to the actuator, for moving the transducer relative to
5 the storage medium;
6 a baseplate;
7 a spindle motor for rotating the storage medium;
8 a mount flange, coupled to the spindle motor, for coupling the spindle motor to
9 the baseplate; and
10 a mounting interface disposed between the mount flange and the baseplate, the
11 mounting interface comprising at least three surface points forming a single plane acting
12 as a common boundary between the mount flange and the baseplate.

1 17. The data storage system of claim 16 wherein the at least three surface
2 points further comprise pads.

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1 18. The data storage system of claim 16 wherein the at least three surface
2 points are coupled to the baseplate.

1 19. The data storage system of claim 16 wherein the at least three surface
2 points are coupled to the mount flange.

1 20. The data storage system of claim 16 wherein the at least three surface
2 points provide reduced contact area between the mount flange and the baseplate, the
3 reduced contact area lowering the rigidity of the mount flange and the resonant
4 frequencies.

1 21. The data storage system of claim 16 wherein the at least three surface
2 points have a surface area, the surface area being chosen to reduce acoustical noise.

1 22. The data storage system of claim 16 wherein the at least three surface
2 points are formed using a predetermined material, the predetermined material being
3 chosen to reduce acoustical noise.

1 23. The data storage system of claim 16 wherein the at least three surface
2 points are positioned at predetermined radial angles therebetween, the predetermined
3 angles being chosen to reduce acoustical noise.

1 24. The data storage system of claim 16 further comprising a damping ring
2 disposed on an inner side and between the at least three surface points for dissipating
3 distortion energy.

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1 25. The data storage system of claim 24 wherein the damping ring is coupled
2 to the mount flange.

1 26. The data storage system of claim 25 wherein the damping ring further
2 comprises a vertical portion disposed on an outer surface of the at least three surface
3 points of the mounting interface, the vertical portion engaging with the baseplate to
4 dissipate energy resulting from sheer distortion between the baseplate and the at least
5 three surface points.

1 27. The data storage system of claim 26 wherein the damping ring further
2 comprises a seal disposed on the vertical portion on an outer surface of the at least three
3 surface points of the mounting interface, the seal forming a barrier in a gap between the
4 mount flange and the baseplate.

1 28. The data storage system of claim 24 wherein the damping ring is coupled
2 to the baseplate.

1 29. The data storage system of claim 28 wherein the damping ring further
2 comprises a vertical portion disposed on an outer surface of the at least three surface
3 points of the mounting interface, the vertical portion engaging with the baseplate and
4 the at least three surface points to dissipate energy resulting from sheer distortion
5 between the baseplate and the at least three surface points.

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1 30. The data storage system of claim 29 wherein the damping ring further
2 comprises a seal disposed on the vertical portion on an outer surface of the at least three
3 surface points of the mounting interface, the seal forming a barrier in a gap between the
4 motor and the baseplate.

1 31. A method for reducing acoustic dynamics of a spindle motor, comprising
2 forming a mounting interface between a spindle motor and a baseplate, the mounting
3 interface comprising at least three surface points forming a single plane acting as a
4 common boundary between the spindle motor and the baseplate.

1 32. The method of claim 31 wherein the forming a mounting interface
2 between a spindle motor and a baseplate further comprises forming the mounting
3 interface on the baseplate.

1 33. The method of claim 31 wherein the forming a mounting interface
2 between a spindle motor and a baseplate further comprises forming the mounting
3 interface on a mount flange and coupling the mount flange to the spindle motor.

1 34. The method of claim 31 wherein the forming a mounting interface
2 further comprises forming at least three surface pads.

1 35. The method of claim 31 wherein the forming a mounting interface
2 further comprises reducing the contact area between the mount flange and the baseplate,
3 the reduced contact area lowering the resonant frequencies.

1 36. The method of claim 31 wherein the forming a mounting interface
2 further comprises forming at least three surface points having a surface area, the surface
3 area being chosen to reduce acoustical noise.

1 37. The method of claim 31 wherein the forming a mounting interface
2 further comprises forming at least three surface points using a predetermined material,
3 the predetermined material being chosen to reduce acoustical noise.

1 38. The method of claim 31 wherein the forming a mounting interface
2 further comprises forming at least three surface points with a predetermined radial angle
3 between each of the at least three surface points, the predetermined angles being chosen
4 to reduce acoustical noise.

1 39. The method of claim 31 further comprising forming a damping ring on
2 an inner side and between the at least three surface points for dissipating distortion
3 energy.

1 40. The method of claim 39 wherein the forming a mounting interface
2 between a spindle motor and a baseplate further comprises forming the mounting
3 interface on a mount flange and wherein the damping ring is coupled to the mount
4 flange.

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1 41. The method of claim 40 wherein the forming of the damping ring further
2 comprises forming a vertical portion on an outer surface of the at least three surface
3 points of the mounting interface, the vertical portion engaging with the baseplate to
4 dissipate energy resulting from sheer distortion between the baseplate and the at least
5 three surface points.

1 42. The mounting interface of claim 41 wherein the forming of the damping
2 ring further comprises forming a seal on the vertical portion at an outer surface of the at
3 least three surface points of the mounting interface, the seal forming a barrier in a gap
4 between the mount flange and the baseplate.

1 43. The mounting interface of claim 39 wherein the damping ring is coupled
2 to the baseplate.

1 44. The mounting interface of claim 43 wherein the forming of the damping
2 ring further comprises forming a vertical portion on an outer surface of the at least three
3 surface points of the mounting interface, the vertical portion engaging with the baseplate
4 and the at least three surface points to dissipate energy resulting from sheer distortion
5 between the baseplate and the at least three surface points.

1 45. The mounting interface of claim 44 wherein the forming of the damping
2 ring further comprises forming a seal on the vertical portion at an outer surface of the at
3 least three surface points of the mounting interface, the seal forming a barrier in a gap
4 between the motor and the baseplate.

1 46. A mounting interface for providing a steadfast relationship between a
2 motor and a baseplate, the mounting interface comprising a damping ring disposed on
3 an inner side and between at least three surface points, the damping ring dissipating
4 distortion energy.

1 47. The mounting interface of claim 46 wherein the damping ring further
2 comprises a vertical portion disposed on an outer surface of the at least three surface
3 points of the mounting interface, the vertical portion engaging with the baseplate to
4 dissipate energy resulting from sheer distortion between the baseplate and the at least
5 three surface points.

1 48. The mounting interface of claim 47 wherein the damping ring further
2 comprises a seal disposed on the vertical portion on an outer surface of the at least three
3 surface points of the mounting interface, the seal forming a barrier in a gap between the
4 mount flange and the baseplate.

1 49. The mounting interface of claim 46 wherein the damping ring is coupled
2 to the baseplate.

1 50. The mounting interface of claim 49 wherein the damping ring further
2 comprises a vertical portion disposed on an outer surface of the at least three surface
3 points of the mounting interface, the vertical portion engaging with the baseplate and
4 the at least three surface points to dissipate energy resulting from sheer distortion
5 between the baseplate and the at least three surface points.

1 51. The mounting interface of claim 50 wherein the damping ring further
2 comprises a seal disposed on the vertical portion on an outer surface of the at least three
3 surface points of the mounting interface, the seal forming a barrier in a gap between the
4 motor and the baseplate.

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ABSTRACT

A mounting interface for a spindle motor allows the optimization of the spindle dynamics. The mounting interface provides a steadfast relationship between a motor and a baseplate, wherein the mounting interface includes at least three surface points forming a single plane acting as a common boundary between the motor and the baseplate. The three surface points may be pads, and the pads may be coupled to the baseplate or to the mount flange. The three surface points provide reduced contact area between the mount flange and the baseplate, and the reduced contact area lowers the rigidity of the mount flange and the resonant frequencies. The surface area of the pads and the material of the pads is chosen to reduce acoustical noise. In addition, a damping ring may be provided for dissipating distortion energy between the motor, baseplate and/or mount flange.

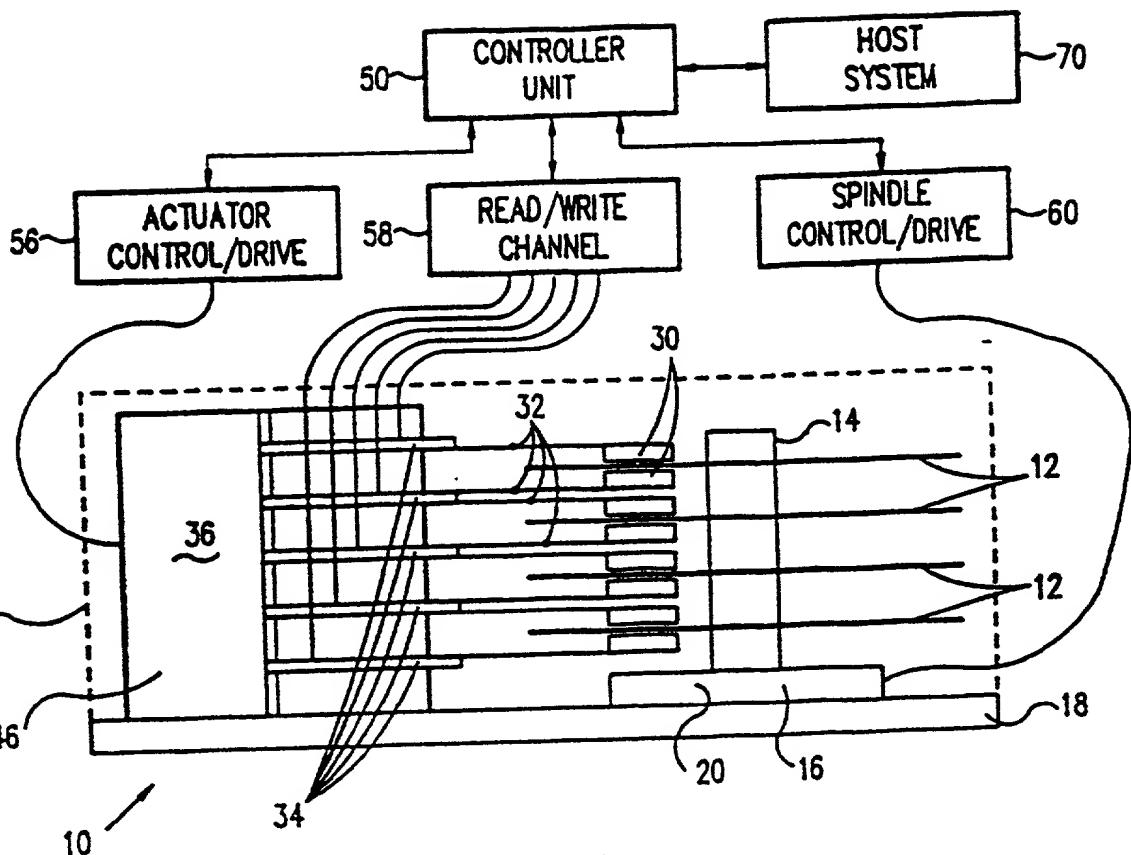


FIG. 1

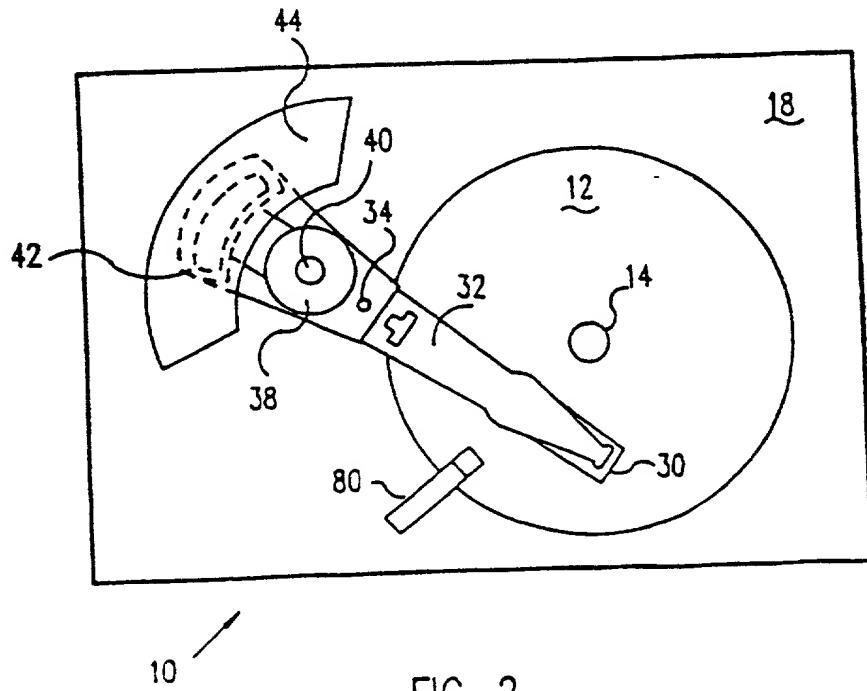


FIG. 2

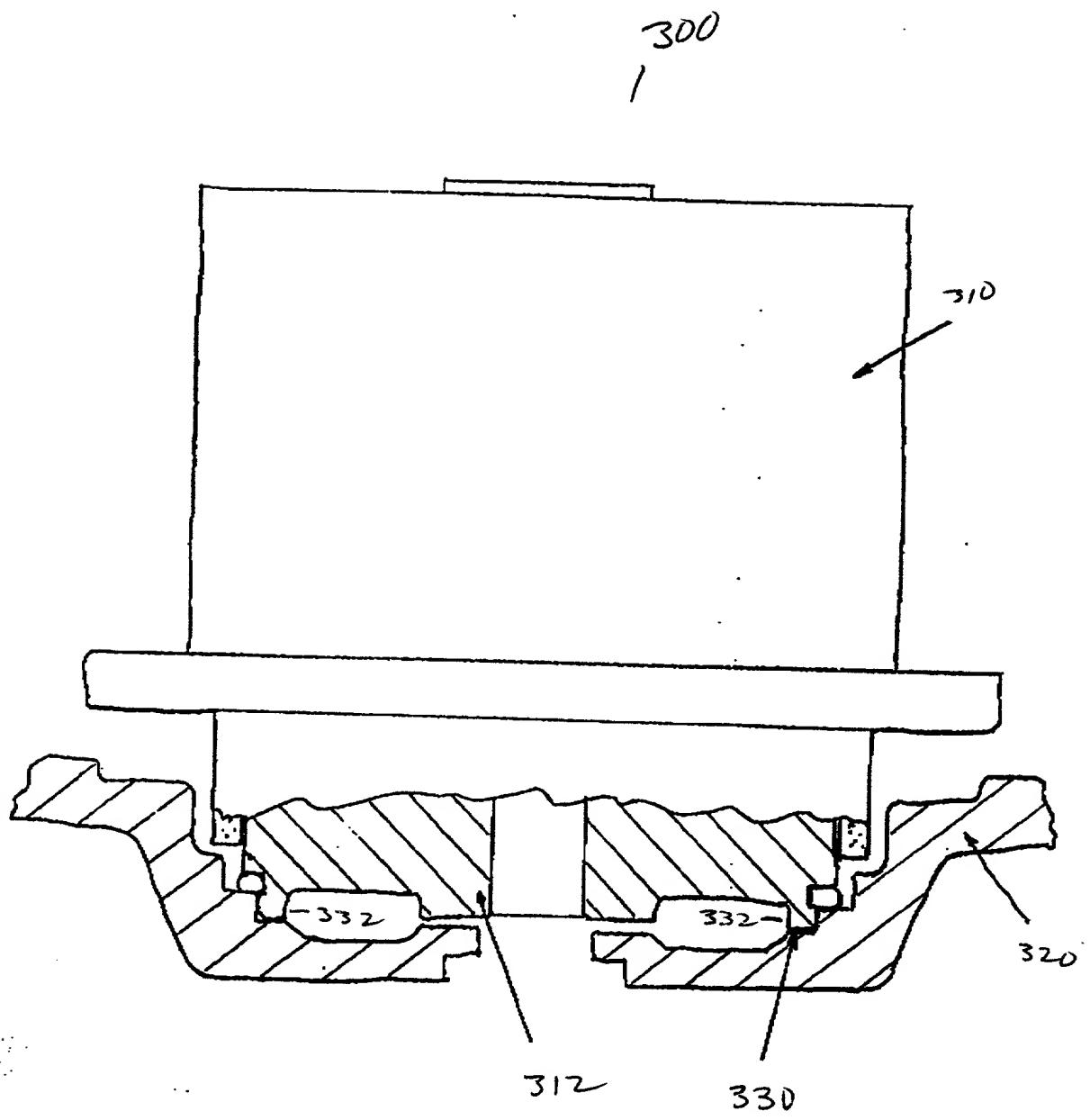


Fig. 3

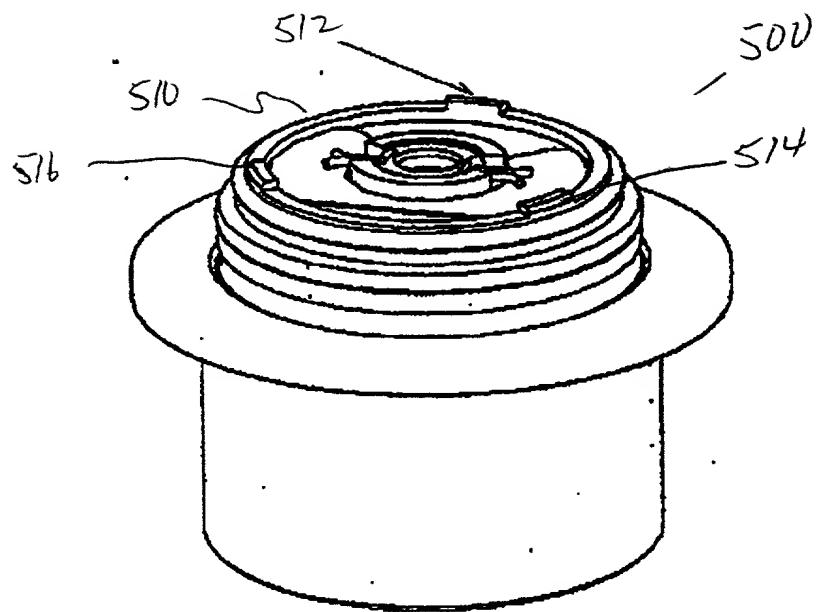


Fig. 5

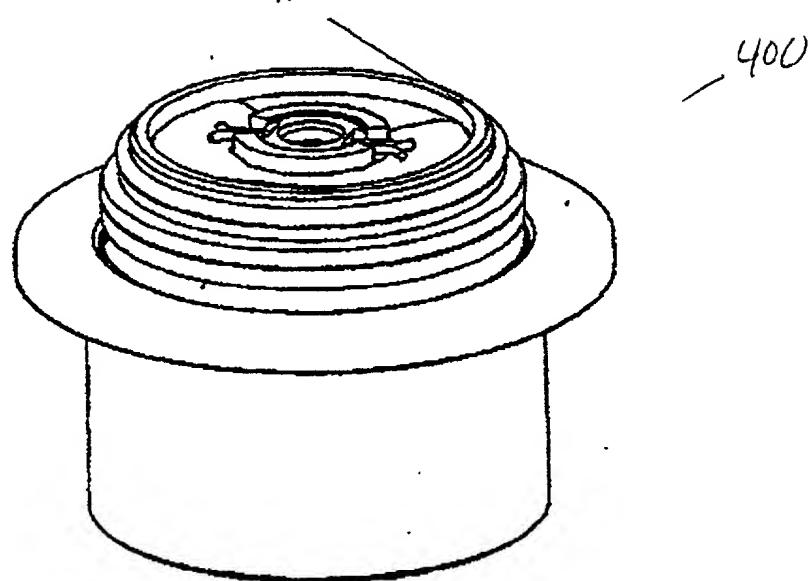


Fig. 4

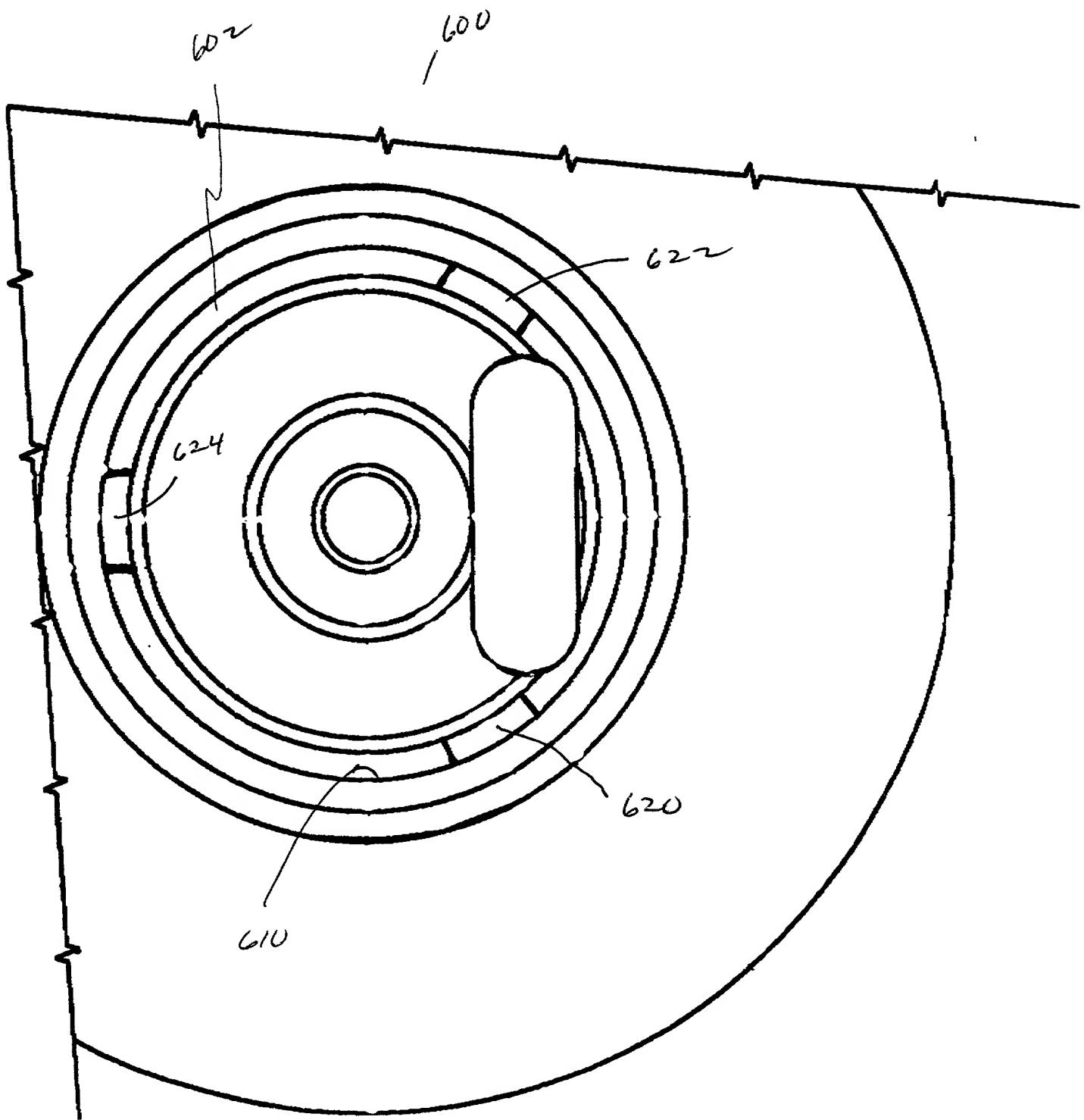


Fig. 6

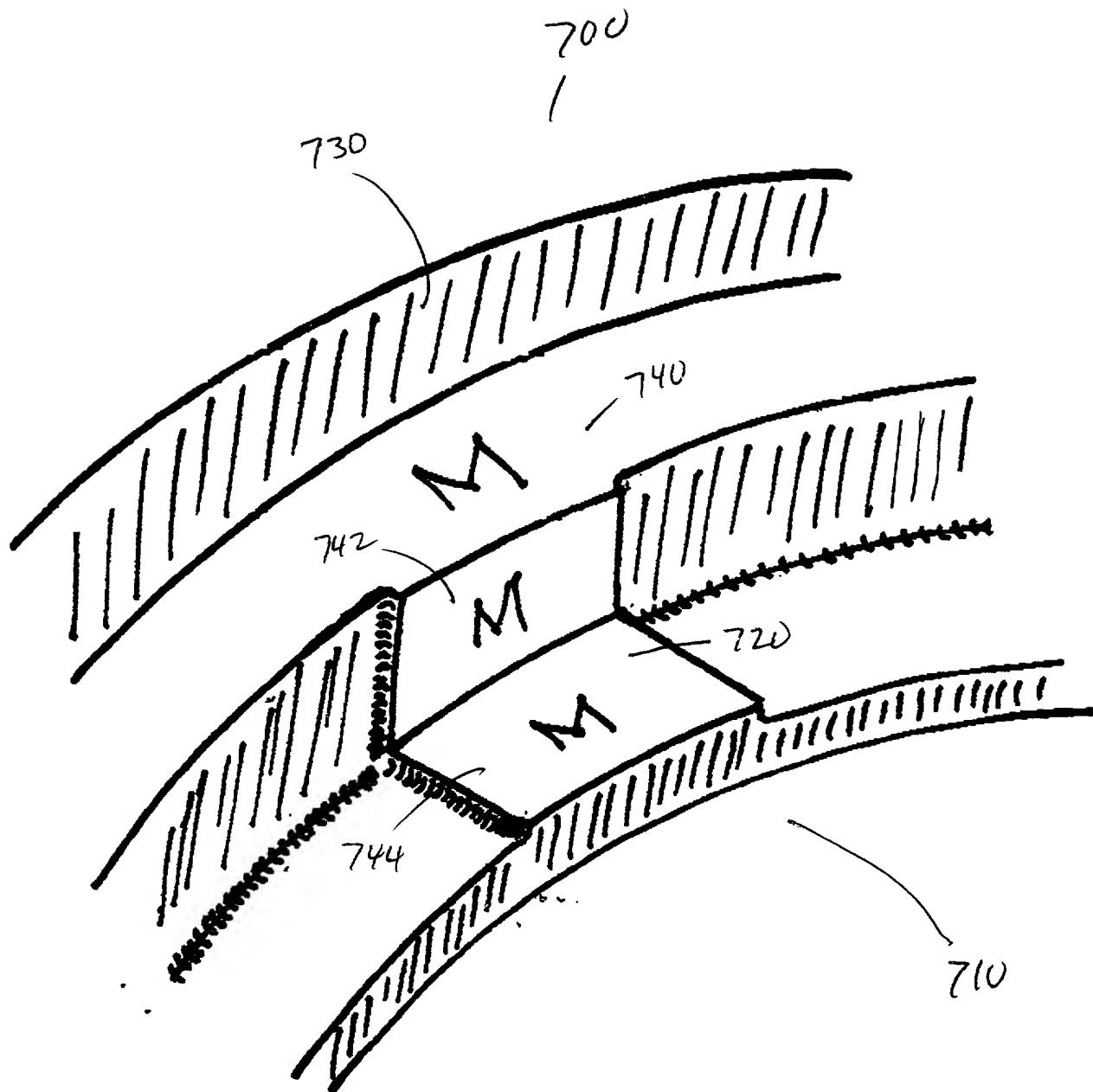


Fig. 7

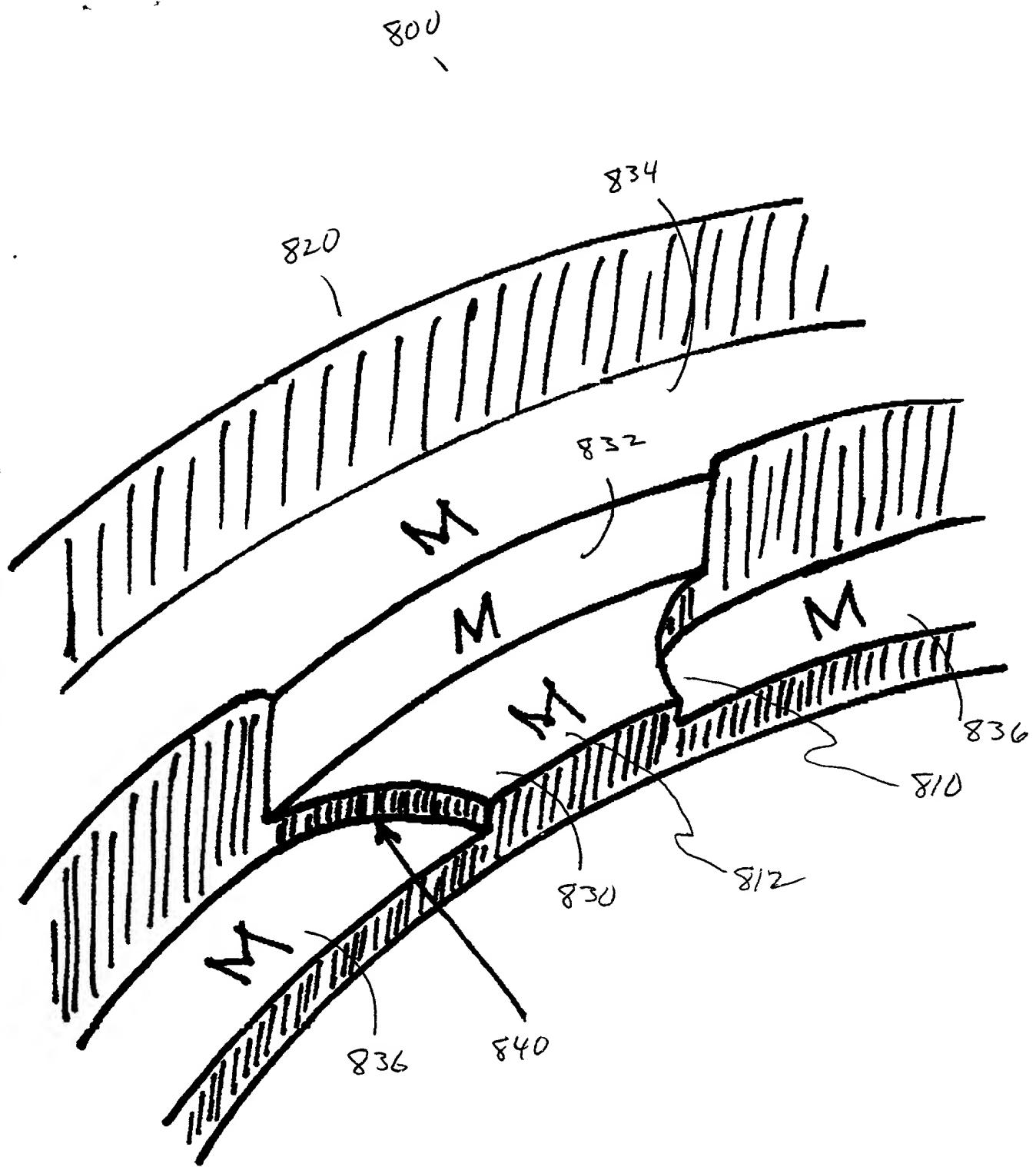


Fig. 8

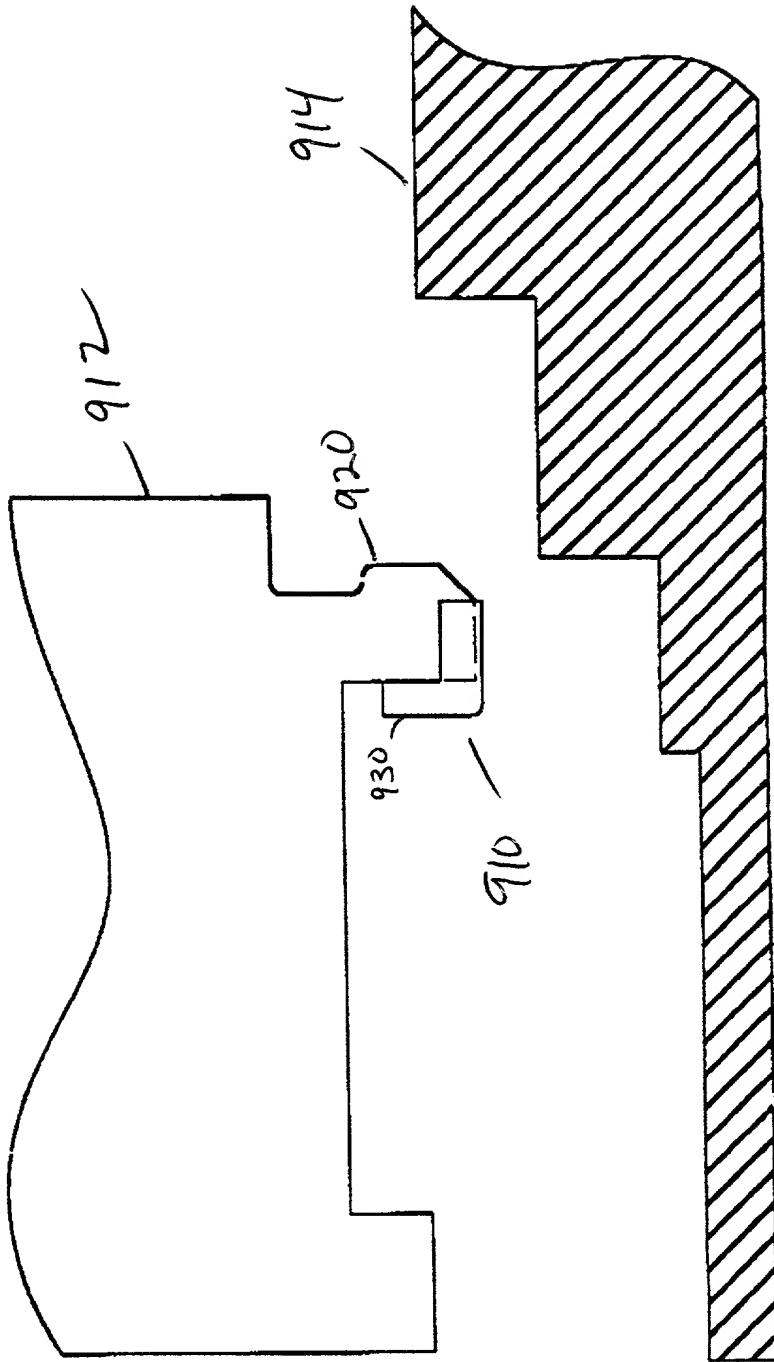
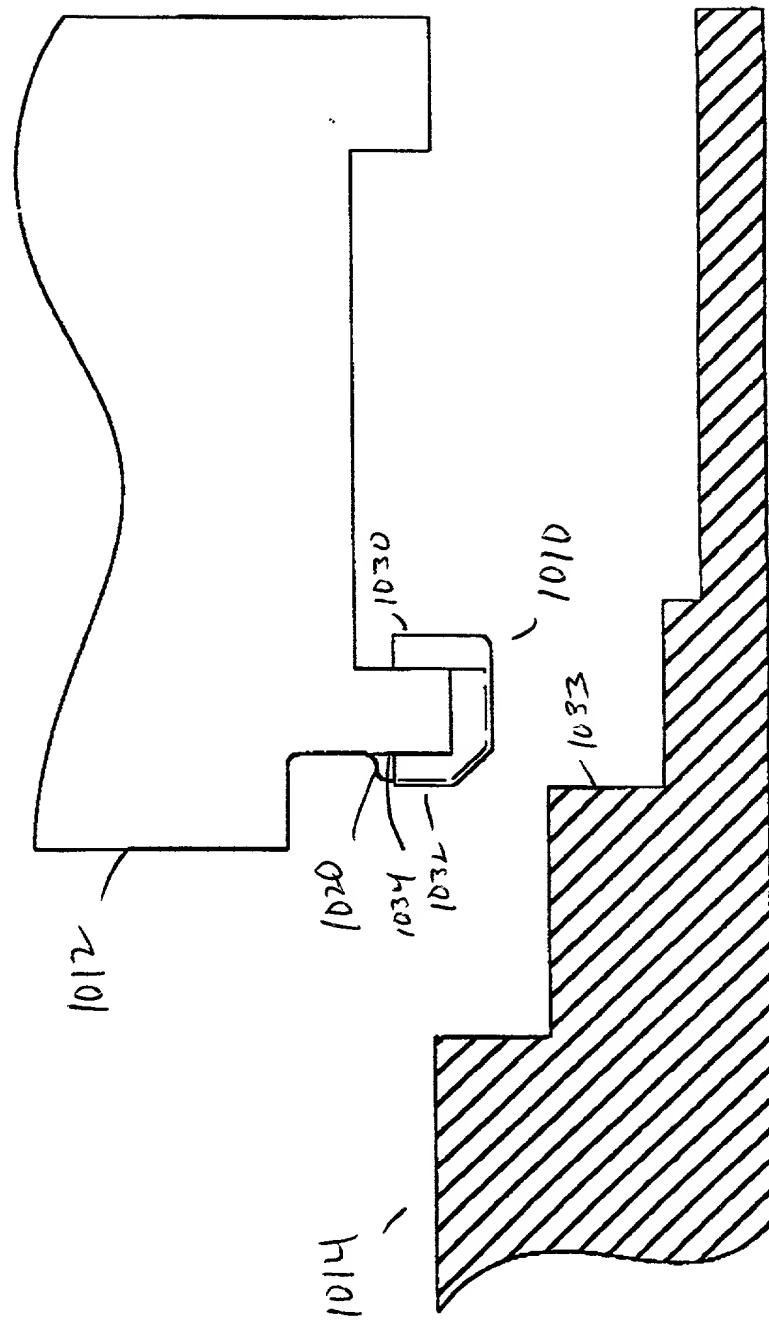


Fig. 9

Fig. 10



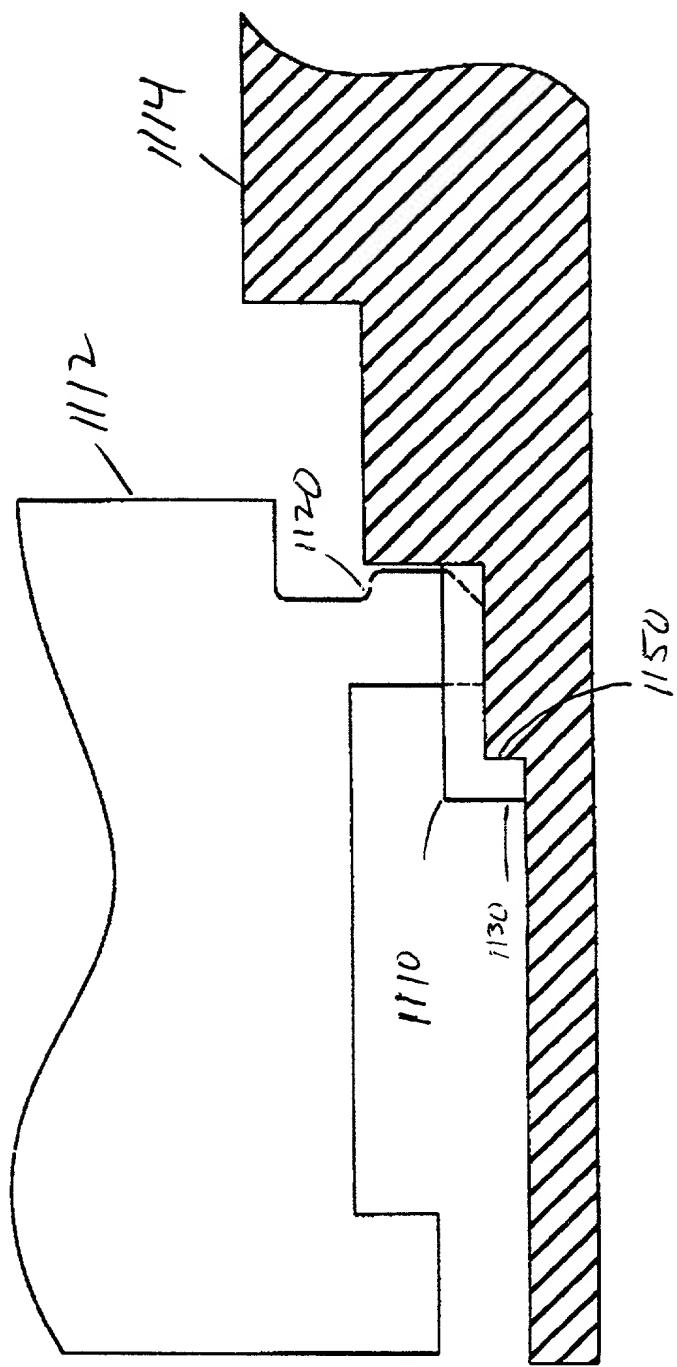


Fig. 11

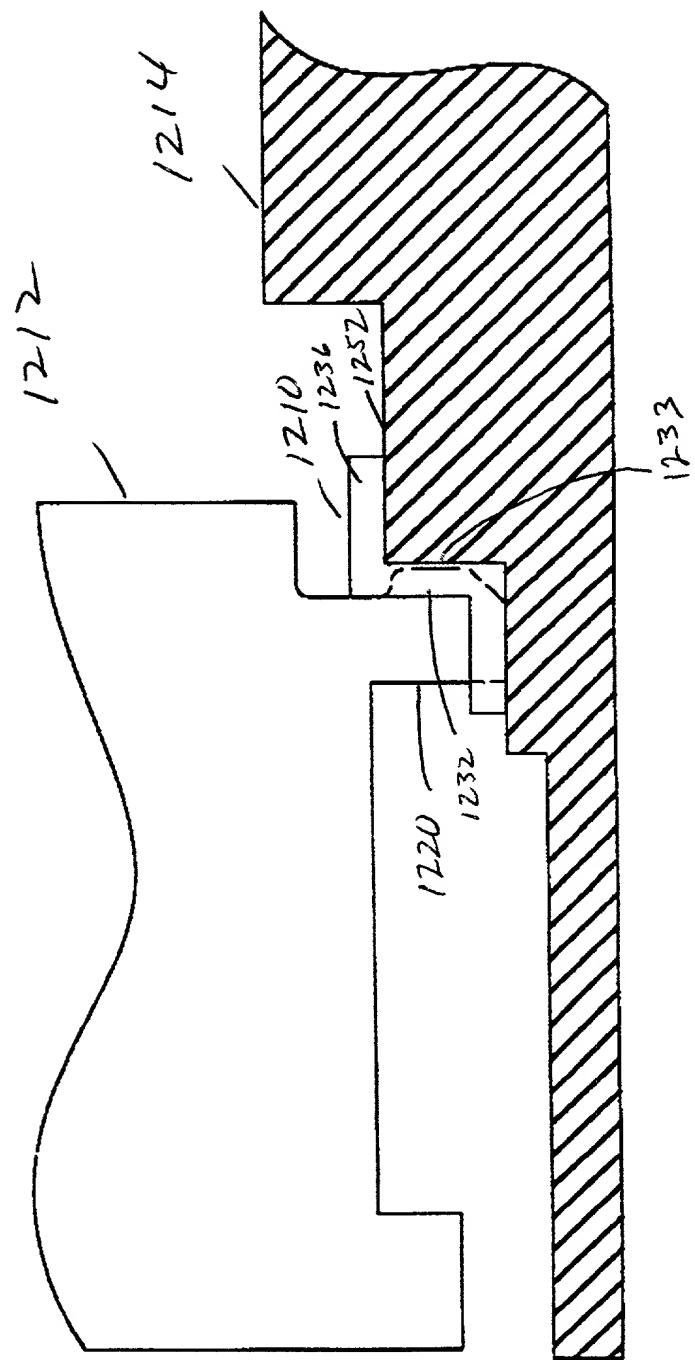


Fig. 12

Fig. 13

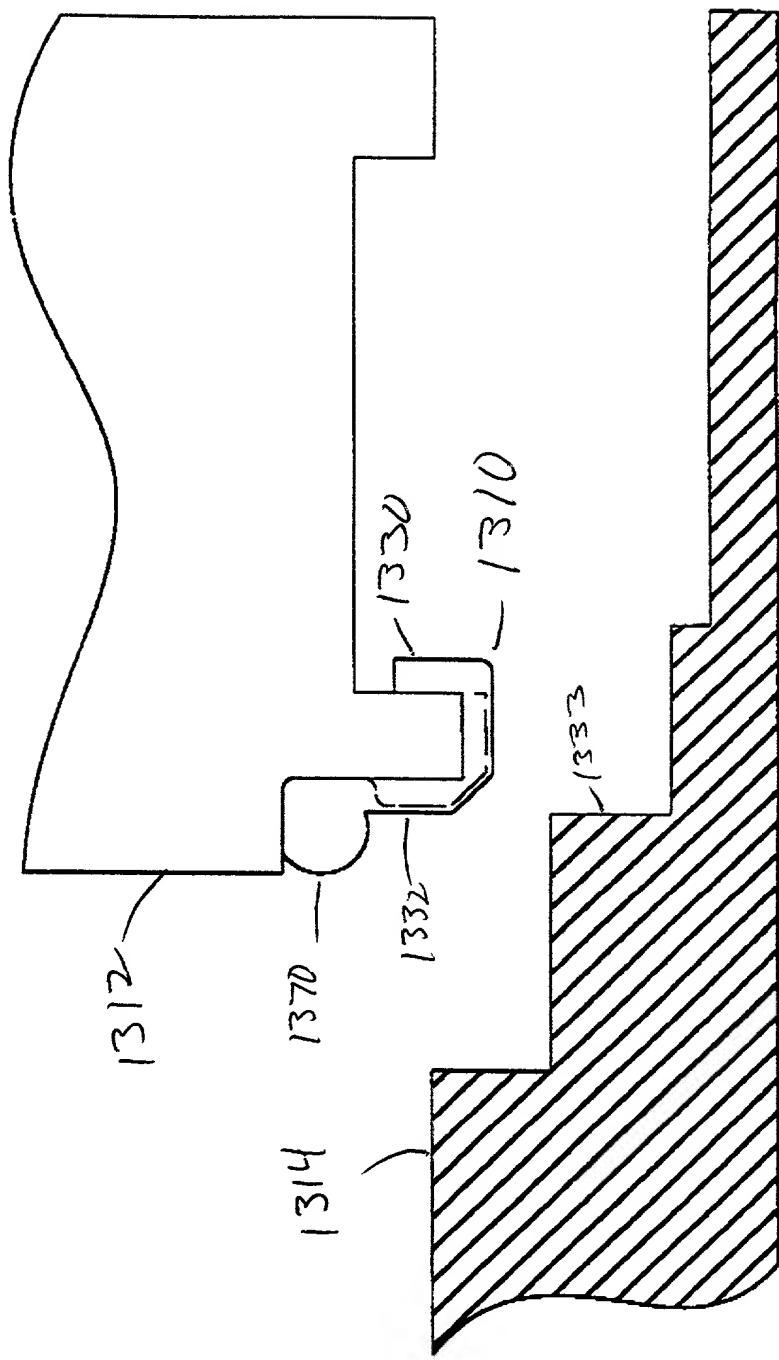
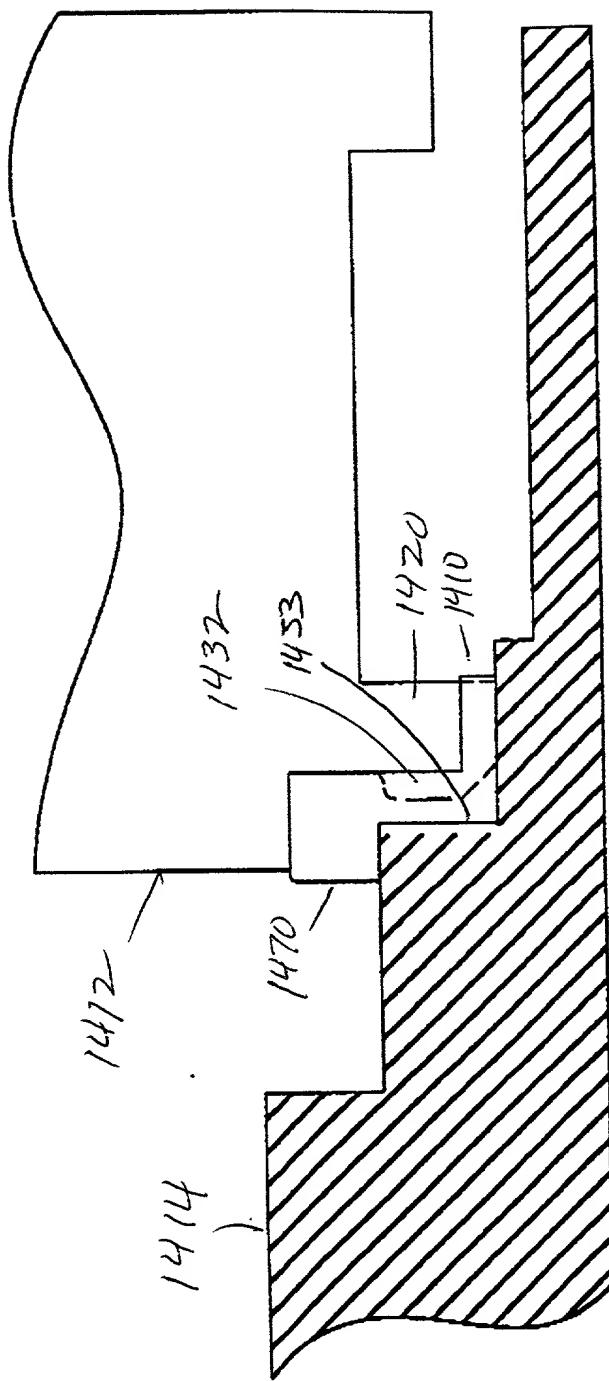


Fig. 14



MERCHANT, GOULD, SMITH, EDELL, WELTER & SCHMIDT

United States Patent Application

COMBINED DECLARATION AND POWER OF ATTORNEY

As a below named inventor I hereby declare that: my residence, post office address and citizenship are as stated below next to my name; that

I verily believe I am the original, first and sole inventor (if only one name is listed below) or a joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: **A MOUNTING INTERFACE FOR A SPINDLE MOTOR**

The specification of which

- a. is attached hereto
- b. is entitled **A MOUNTING INTERFACE FOR A SPINDLE MOTOR**, having an attorney docket number **SA998163**.
- c. was filed on _____ as application serial no. _____ and was amended on _____ (if applicable) (in the case of a PCT-filed application) described and claimed in international no. _____ filed _____ and as amended on _____ (if any), which I have reviewed and for which I solicit a United States patent.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the patentability of this application in accordance with Title 37, Code of Federal Regulations, § 1.56 (attached hereto).

I hereby claim foreign priority benefits under Title 35, United States Code, § 119/365 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on the basis of which priority is claimed:

- a. no such applications have been filed.
- b. such applications have been filed as follows:

FOREIGN APPLICATION(S), IF ANY, CLAIMING PRIORITY UNDER 35 USC § 119			
COUNTRY	APPLICATION NUMBER	DATE OF FILING (day, month, year)	DATE OF ISSUE (day, month, year)
ALL FOREIGN APPLICATION(S), IF ANY, FILED BEFORE THE PRIORITY APPLICATION(S)			
COUNTRY	APPLICATION NUMBER	DATE OF FILING (day, month, year)	DATE OF ISSUE (day, month, year)

I hereby claim the benefit under Title 35, United States Code, § 120/365 of any United States and PCT international application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

U.S. APPLICATION NUMBER	DATE OF FILING (day, month, year)	STATUS (patented, pending, abandoned)

I hereby claim the benefit under Title 35, United States Code § 119(e) of any United States provisional application(s) listed below:

U.S. PROVISIONAL APPLICATION NUMBER	DATE OF FILING (Day, Month, Year)

I hereby appoint the following attorney(s) and/or patent agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected herewith:

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Kowalchyk, Alan W.	Reg. No. 31,535	Xu, Min S.	Reg. No. 39,536
Kowalchyk, Katherine M.	Reg. No. 36,848		

Wadsworth, Philip R	Reg. No. 29,219	Martin, Robert B	Reg. No. 26,945	Saber, Paik	Reg. No. 37,494
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Lee, Monica D.	Reg. No. 40,696	Klein, Esther E.	Reg. No. 34,337		

I hereby authorize them to act and rely on instructions from and communicate directly with the person/assignee/attorney/firm/ organization who/which first sends/sent this case to them and by whom/which I hereby declare that I have consented after full disclosure to be represented unless/until I instruct Merchant, Gould, Smith, Edell, Welter & Schmidt to the contrary.

Please direct all correspondence in this case to Merchant, Gould, Smith, Edell, Welter & Schmidt at the address indicated below:

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Welter & Schmidt
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90 South Seventh Street
Minneapolis, MN 55402-4131

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Signature of Inventor 203:			Date:	

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JULY 1998

§ 1.56 Duty to disclose information material to patentability.

(a) A patent by its very nature is affected with a public interest. The public interest is best served, and the most effective patent examination occurs when, at the time an application is being examined, the Office is aware of and evaluates the teachings of all information material to patentability. Each individual associated with the filing and prosecution of a patent application has a duty of candor and good faith in dealing with the Office, which includes a duty to disclose to the Office all information known to that individual to be material to patentability as defined in this section. The duty to disclose information exists with respect to each pending claim until the claim is canceled or withdrawn from consideration, or the application becomes abandoned. Information material to the patentability of a claim that is canceled or withdrawn from consideration need not be submitted if the information is not material to the patentability of any claim remaining under consideration in the application. There is no duty to submit information which is not material to the patentability of any existing claim. The duty to disclose all information known to be material to patentability is deemed to be satisfied if all information known to be material to patentability of any claim issued in a patent was cited by the Office or submitted to the Office in the manner prescribed by §§ 1.97(b)–(d) and 1.98. However, no patent will be granted on an application in connection with which fraud on the Office was practiced or attempted or the duty of disclosure was violated through bad faith or intentional misconduct. The Office encourages applicants to carefully examine:

- (1) prior art cited in search reports of a foreign patent office in a counterpart application, and
- (2) the closest information over which individuals associated with the filing or prosecution of a patent application believe any pending claim patentably defines, to make sure that any material information contained therein is disclosed to the Office.

(b) Under this section, information is material to patentability when it is not cumulative to information already of record or being made of record in the application, and

- (1) It establishes, by itself or in combination with other information, a prima facie case of unpatentability of a claim;
- (2) It refutes, or is inconsistent with, a position the applicant takes in:
 - (i) Opposing an argument of unpatentability relied on by the Office, or
 - (ii) Asserting an argument of patentability.

A prima facie case of unpatentability is established when the information compels a conclusion that a claim is unpatentable under the preponderance of evidence, burden-of-proof standard, giving each term in the claim its broadest reasonable construction consistent with the specification, and before any consideration is given to evidence which may be submitted in an attempt to establish a contrary conclusion of patentability.

- (c) Individuals associated with the filing or prosecution of a patent application within the meaning of this section are:
 - (1) Each inventor named in the application;
 - (2) Each attorney or agent who prepares or prosecutes the application; and
 - (3) Every other person who is substantively involved in the preparation or prosecution of the application and who is associated with the inventor, with the assignee or with anyone to whom there is an obligation to assign the application.
- (d) Individuals other than the attorney, agent or inventor may comply with this section by disclosing information to the attorney, agent, or inventor.